# Development of Mesoporous SBA-16/SO<sub>3</sub>H Catalysts from Sugarcane Bagasse Ash for the Biginelli Reaction

## Kanyarat Saenthornsin

Department of Chemistry, Faculty of Science, Mahasarakham University, Maha Sarakham, 44150, Thailand and Center of Excellence for Innovation in Chemistry (PERCH-CIC)

#### Andrew J. Hunt

Materials Chemistry Research Center (MCRC), Department of Chemistry and Centre of Excellence for Innovation in Chemistry, Faculty of Science, Khon Kaen University, Khon Kaen 40002, Thailand

### **Oue-artorn Limtragool**

Department of Chemistry, Faculty of Science, Mahasarakham University, Maha Sarakham, 44150, Thailand and Center of Excellence for Innovation in Chemistry (PERCH-CIC)

#### **Pakin Noppawan\***

Department of Chemistry, Faculty of Science, Mahasarakham University, Maha Sarakham, 44150, Thailand and Center of Excellence for Innovation in Chemistry (PERCH-CIC)

# **Abstract:**

This research focused on synthesizing mesoporous silica (SBA-16) from sugarcane bagasse ash, a waste material abundant in silica. To enhance its catalytic efficiency, sulfonic acid functionalization was applied, yielding SBA-16/SO<sub>3</sub>H. Characterization techniques, including FT-IR, XRD, TEM, SEM-EDS, BET, TGA, and acid-base titration, were employed to evaluate its structural and chemical properties. The catalyst exhibited outstanding performance in the Biginelli reaction, producing high yields. Additionally, it demonstrated excellent reusability across multiple cycles with minimal loss in activity. These findings establish SBA-16/SO<sub>3</sub>H as a sustainable, eco-friendly, and highly effective catalyst derived from agricultural waste, supporting green chemistry initiatives.

# **Keywords:**

12

Multicomponent, SBA-16, Ash, Silica, Sulfonation.